

Cylinder Installation Requirements

for 2004-2005 Kawasaki KX 250F

FOR 2004-2005 MODELS

The Cylinder Works standard and big bore cylinders for the Kawasaki KX 250F require minor modifications in order to properly fit the 2004-2005 models.

With these models of bikes, the cylinder bolts thread into the head and not the cylinder. In order to properly install your Cylinder Works cylinder, both of the top threaded holes (A) on the cam chain side of the cylinder will need to be drilled out. Not drilling out the holes will result in the mounting bolts not fitting through.

To remove the threading, use a 1/4 inch drill bit and carefully drill down into the threaded holes (B). This process is best done utilizing a drill press. Once the holes are free of the threading (C) your cylinder is ready for installation.

FOR 2006 AND NEWER MODELS

No cylinder modifications are necessary.

